

CABLE MANAGEMENT SYSTEMS & STRUT CHANNELS



EXPANDED METAL MANUFACTURING COMPANY LIMITED

Head Office: Street J, New Industrial Area,

P. O. Box: 17840, Doha

STATE OF QATAR

Bureau Veritas Certification Holding SAS – UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

ISO 9001:2015

Scope of certification

MANUFACTURING, MARKETING AND SUPPLY OF PLASTERING AND BLOCK ACCESSORIES, GYPSUM ACCESSORIES FOR DRY WALL PARTITION AND CEILING SYSTEM, CLADDING FIXING SYSTEM, CABLE TRAY AND CABLE TRUNKING FOR BUILDING CONSTRUCTION MATERIALS. FABRICATION, MARKETING AND SUPPLY OF SHELVING AND RACKING SYSTEM.

Original cycle start date:

06th June 2011

Expiry date of previous cycle:

05th June 2020

Re-Certification audit date:

07th May 2020

Re-Certification cycle start date:

06th June 2020

Subject to the continued satisfactory operation of the organisation's Management System, this certificate expires on: 05th June 2023.

Certificate No. IND.20.2504/Q M/U

Version: No. 1 Revision date: 06th June 2020

Vinoth K. P- Certification Manager

Certification body address: \$\mathcal{F}\$ Floor, 66 Prescot Street, London E1 8HG, United Kingdom Local office: G1-G3, Ground Floor, KG Building

(Bidg. No. 194, Street No. 230), C Ring Road, Opposite Gulf Times, P. O. Box: 22157, (Doha) Qatar



Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.

To check this certificate validity please call: +974 403.29729





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CABLE MANAGEMENT SYSTEMS

BS 61537: 2007 - Cable Tray Systems and Cable Ladder Systems

CABLE TRUNKING

BS 4678: 1971 - Cable Trunking

MATERIALS USED

PRE-GALVANIZED STEEL

ASTM A 653 - 94 LFQ, G90 (equivalent to ASTM A527 G90)

BS EN 10346 - DX 51D +Z275 (formerly BS EN 10327 and BS EN 10326, Z2, zinc coating 275 gm/m 2)

HOT-DIP GALVANIZED (after fabrication)

ASTM A 123 & ASTM A 153

BS EN ISO 1461: 2009 (formerly BS 729: 1971), zinc coating not less than 335 gm / m²

STAINLESS STEEL

AISI 304, 2-B finish (other grades such as 316-L can be arranged)

BS EN 10088-2-1/4301 - Stainless Steel

POWDER COATING

BS EN 13438:2005 - Paints and Varnishes - Powder Organic Coating (formerly BS 6497: 1984)

WELDING

Welding procedures used in fabrication of trays and accessories are matching with the requirements of American Welding Society Standards (AWS D.1.3) to ensure smooth, clean and strong welding.



SPECIFICATIONS FOR POWDER COATING

CONTENTS	SPECIFICATION	
Base Metal	Cold-Rolled, Galvanized – Aluminum,	
	Aluminum, Stainless Steel and Aluminum	
Paint Systems	Primers: Epoxy, Polyester	
	Top Coat: Regular Modified Polyester	
	(RMP), Silicon Modified Polymer (SMP),	
	Super Durable Polyester (SDP), Poly	
	Vinyldene Flouride (PVDF),	
	Polyurethane, Acrylics, Plastisol,	
	Metallics	
Colors	As per RAL shades / Customer	
	Requirements	
Coating	80 - 120 microns	
Thickness		

STANDARD COLOR RANGE



^{*} More colors can be arranged as per standard RAL shades / customer's requirements

^{*} Colors may vary from the shades shown above



LEED INFORMATION

GALVANIZED STEEL

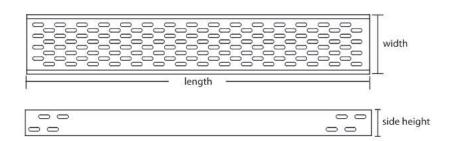
LEED Requirement	EXMET Compliance
MR 4: Recycled Content	 Post-consumer content - (30%-60%)* Post-industrial / Pre-consumer - (10-15%)*
MR 5: Regional Materials	Products are produced within 800 km distance
IEQ 3.1: Construction Indoor Air Quality Management Plan – During Construction	a VOC content is rown
IEQ 4.2: Low-Emitting Materials – Paints and Coatings	VOC content is zero

STAINLESS STEEL

LEED Requirement	EXMET Compliance	
MR 4: Recycled Content	Post-consumer content – 60%	
MR 5: Regional Materials	Products are produced within 800 km distance	
IEQ 3.1: Construction Indoor Air Quality Management Plan – During Construction	. VOC southant is soun	
IEQ 4.2: Low-Emitting Materials – Paints and Coatings	VOC content is zero	



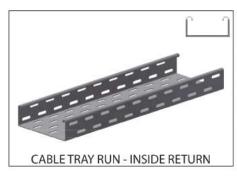
CABLE TRAY RUN



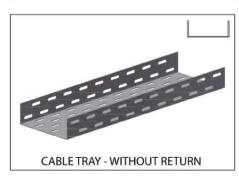


DIMENSIONS: 27mm x 7mm

* refer to page 1 for Specifications









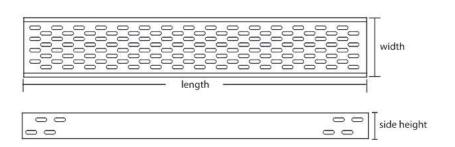
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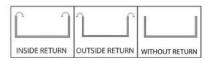
Sizes Available.			
Thickness	Width	Side Height	Length (m)
(mm)	(mm)	(mm)	
1.0	50	25 / 50	2.44
	100	25/50	3.00
	150	50	
	200	50	
	250	50	
1.25	50	25 / 50	2.44
	100	50	3.00
	150	50	
	200	50	
	250	50/75	
	300	50/75	
	400	50/75	
1.50	50	50	2.44
	100	50	3.00
	150	50/75	
	200	50/75	
	250	50/75	
	300	50/75	
	400	50/75	
	450	50/75	
	500	50/75	
	600	50/75	
2.0	50	50	2.44
	100	50	3.00
	150	50/75	
	200	50/75	
	250	50/75	
	300	50/75	
	400	50/75	
	450	50/75	
	500	50/75	
	600	50/75	
	700	50/75	
	800	50/75	
	900	50/75	
	1000	50/75	

- * other sizes can be arranged
- * side height of 100mm can be manufactured



CABLE TRAY RUN

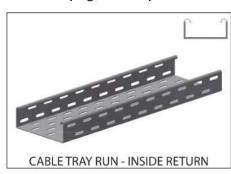


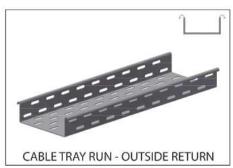


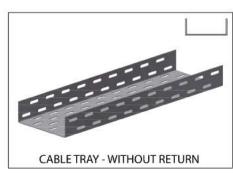
SLOT

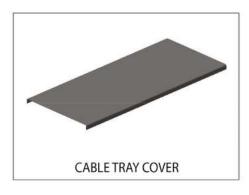
DIMENSIONS: 27mm x 7mm

* refer to page 1 for Specifications









Sizes Available:

Thickness	Width	Side Height	Length (m)
(mm)	(mm)	(mm)	
1.0	50	25 / 50	2.44
	100	25/50	3.00
	150	50	
	200	50	
	250	50	
1.25	50	25 / 50	2.44
	100	50	3.00
	150	50	
	200	50	
	250	50/75	
	300	50/75	
	400	50/75	
1.50	50	50	2.44
	100	50	3.00
	150	50/75	
	200	50/75	
	250	50/75	
	300	50/75	
	400	50/75	
	450	50/75	
	500	50/75	
	600	50/75	
2.0	50	50	2.44
	100	50	3.00
	150	50/75	
	200	50/75	
	250	50/75	
	300	50/75	
	400	50/75	
	450	50/75	
	500	50/75	
	600	50/75	
	700	50/75	
	800	50/75	
	900	50/75	
	1000	50/75	
Same of States 1944			

- * other sizes can be arranged
- * side height of 100mm can be manufactured

CABLE TRAY PERFORATED TYPE - FITTINGS & COVERS



90° VERTICAL ELBOW - INSIDE



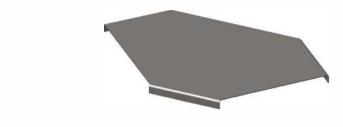


90° VERTICAL ELBOW - OUTSIDE





90° HORIZONTAL ELBOW









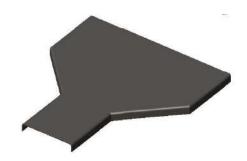
Drawing shall be submitted for approval prior to production for ALL accessories, dimensions shown are subject to be changed occasionally.

CABLE TRAY PERFORATED TYPE - FITTINGS & COVERS

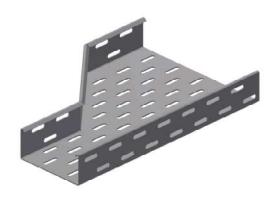


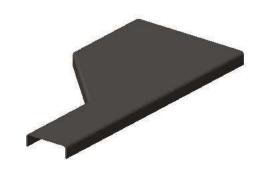
STRAIGHT REDUCER





RIGHT HAND REDUCER





LEFT HAND REDUCER



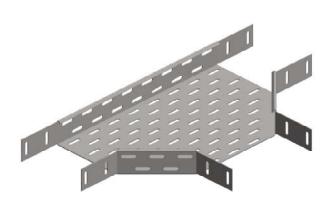


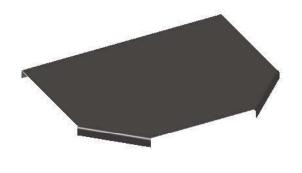
Drawing shall be submitted for approval prior to production for ALL accessories, dimensions shown are subject to be changed occasionally.

CABLE TRAY PERFORATED TYPE - FITTINGS & COVERS

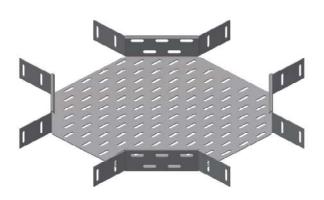


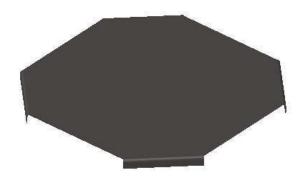
HORIZONTAL TEE





HORIZONTAL CROSS





Drawing shall be submitted for approval prior to production for ALL accessories, dimensions shown are subject to be changed occasionally.

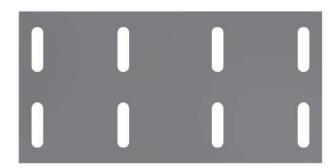


JOINT CONNECTOR (COUPLER)

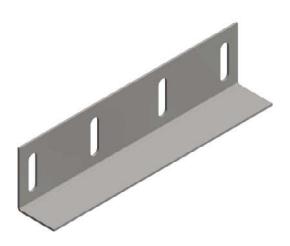
Straight Coupler for tray height 50 mm and 75 mm



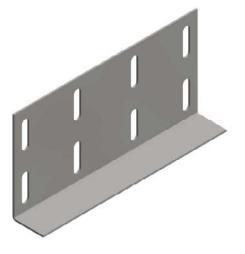
Straight Coupler for tray height 100 mm



Angle Coupler for tray height 50 mm and 75 mm

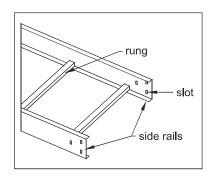


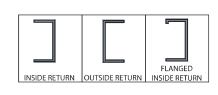
Angle Coupler for tray height 100 mm



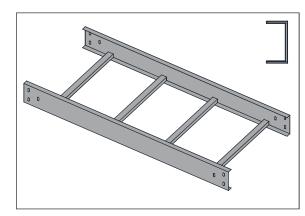


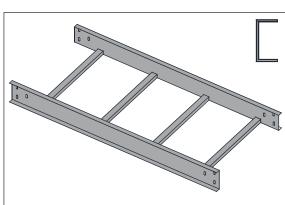
CABLE LADDER RUN

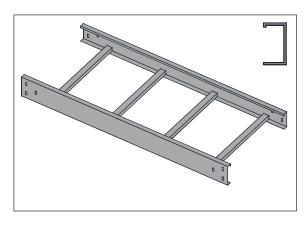




RUNG: PLAIN TYPE	DIMENSIONS: 18mm x 30mm 9.5mm return
Z1 A1 RUNG: STRUT TYPE	DIMENSIONS: 21mm x 41mm 9.5mm return
SLOT	DIMENSIONS: 27mm x 7mm







ORDER CODE:	
CL IR SS 50 A 2.44	
F	length: 2.44m and 3.00mm width * side height: 50mm, 75mm, 100mm or 150mm
-43*	Product Finish: Hot Dip Galvanized (HDG), Stainless Steel (SS), Powder Coated (PC),
43*	Side Rail: Inside Return (IR), Outside Return (OR), Flanged Inside Return (IFR)

Side Height (mm)	Width (mm)	Length (m)
	50	
	100	
	150	
	200	
	250	
50	300	
75	400	2.44
100	450	3.00
150	500	
	600	
	700	
	800	
	900	
	1000	

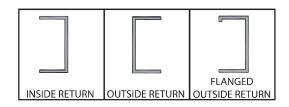
* Width		
A – 50 mm	H – 450 mm	
B – 100 mm	I – 500 mm	
C – 150 mm	J – 600 mm	
D – 200 mm	K – 700 mm	
E – 250 mm	L – 800 mm	
F – 300 mm	M – 900 mm	
G – 400 mm	N – 1000 mm	

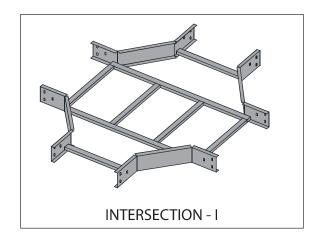
* Thickness: 1.50 and 2.00 mm

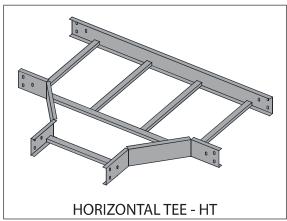
Product Code: Cable Ladder (CL)

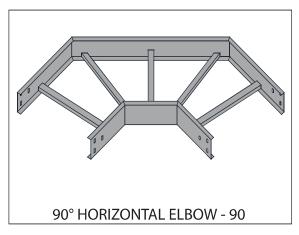


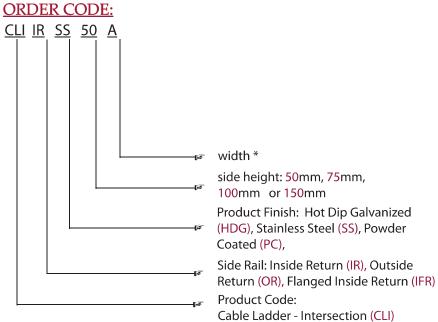
CABLE LADDER FITTINGS







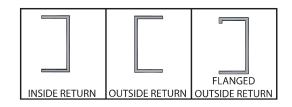


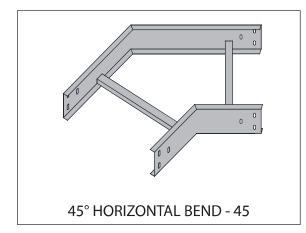


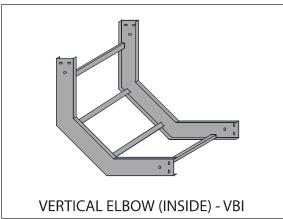
* Width		
A – 50 mm	H – 450 mm	
B – 100 mm	I – 500 mm	
C – 150 mm	J – 600 mm	
D – 200 mm	K – 700 mm	
E – 250 mm	L – 800 mm	
F – 300 mm	M – 900 mm	
G – 400 mm	N – 1000 mm	

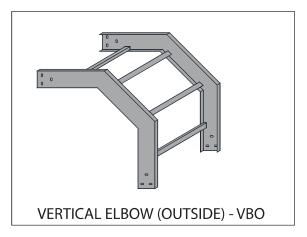


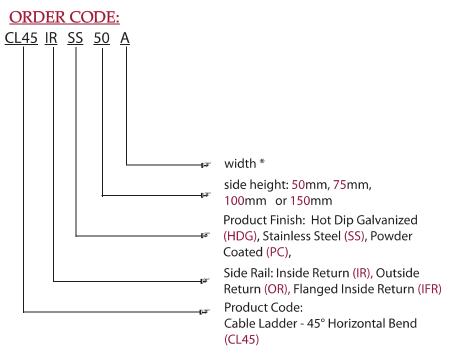
CABLE LADDER FITTINGS







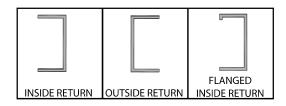


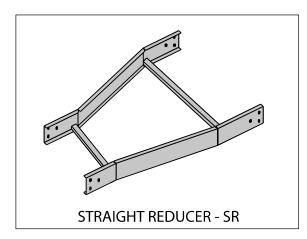


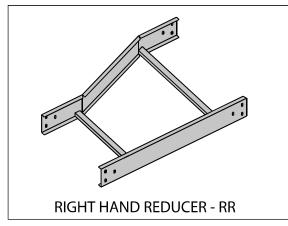
* Width		
A – 50 mm	H – 450 mm	
B – 100 mm	I – 500 mm	
C – 150 mm	J – 600 mm	
D – 200 mm	K – 700 mm	
E – 250 mm	L – 800 mm	
F – 300 mm	M – 900 mm	
G – 400 mm	N – 1000 mm	

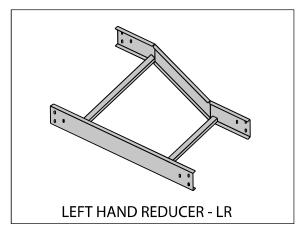
CABLE LADDER

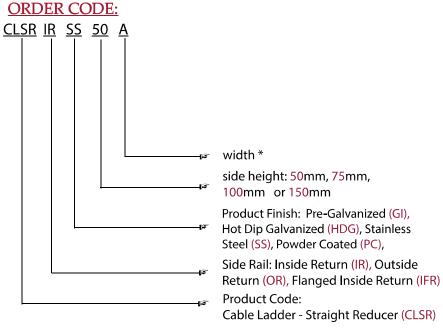
CABLE LADDER FITTINGS







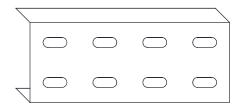


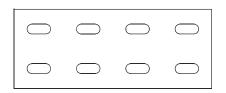


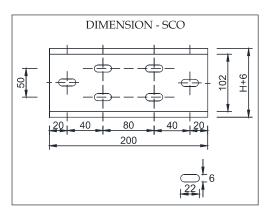
* Width		
A – 50 mm	H – 450 mm	
B – 100 mm	I – 500 mm	
C – 150 mm	J – 600 mm	
D – 200 mm	K – 700 mm	
E – 250 mm	L – 800 mm	
F – 300 mm	M – 900 mm	
G – 400 mm	N – 1000 mm	

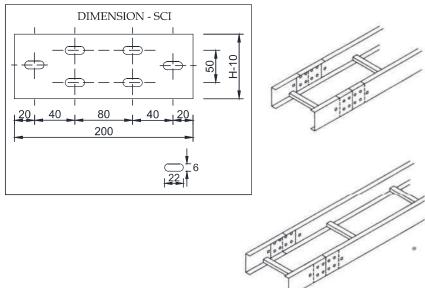
CABLE LADDER - ACCESSORIES

JOINT CONNECTOR

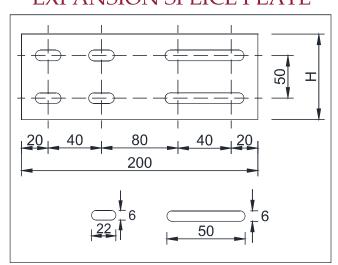




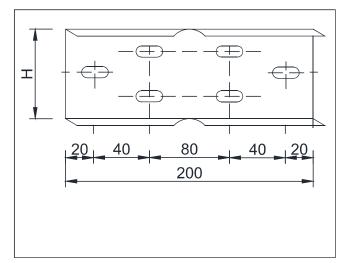




JOINT CONNECTOR **EXPANSION SPLICE PLATE**



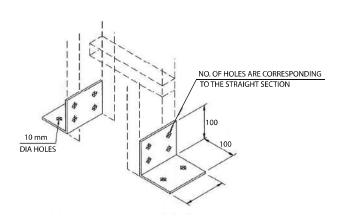
HORIZONTAL BENDABLE CONNECTOR

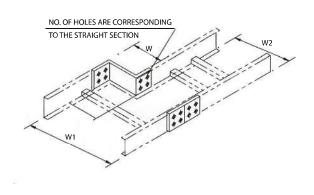




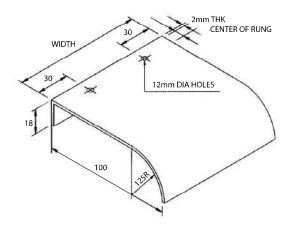
BOX ANGLE CONNECTOR

OFFSET REDUCER PLATE

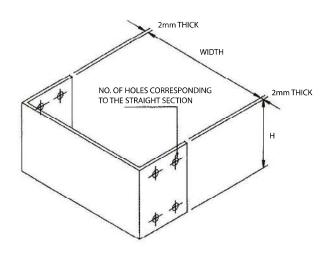




DROP OUT

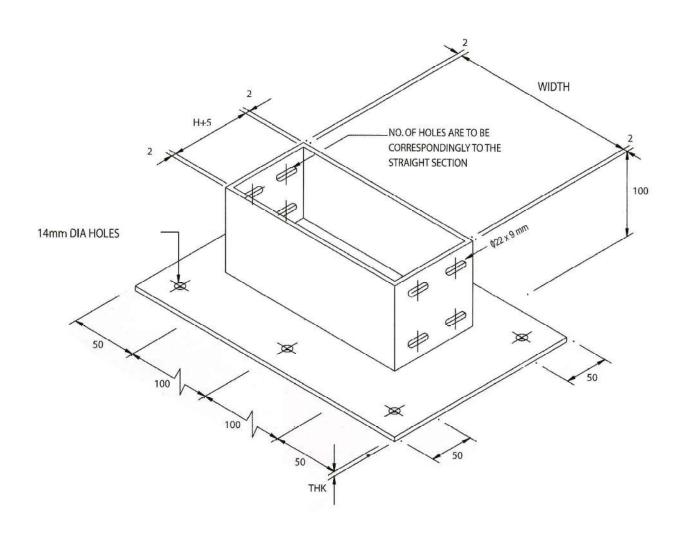


BLIND END





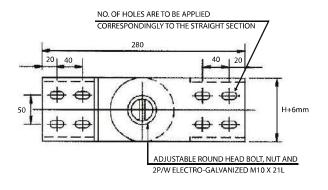
BOX CONNECTOR

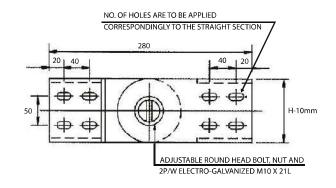


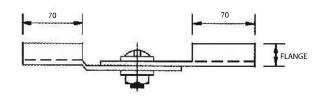


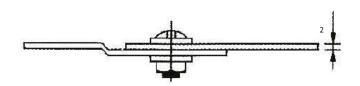
RISER CONNECTOR





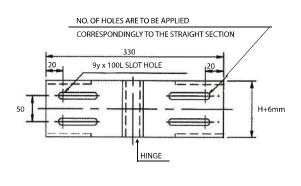


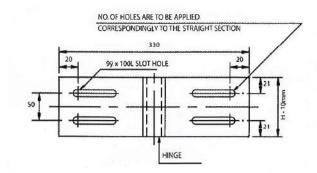


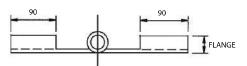


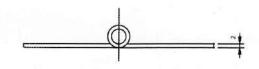
BENDING CONNECTOR













BASKET TRAY RUNS



SPECIFICATIONS

Materials Used:

Hot Dip Galvanized:

BS EN ISO 1461:1999 revised standard of BS 729:1971 **ASTM A 123**

Stainless Steel:

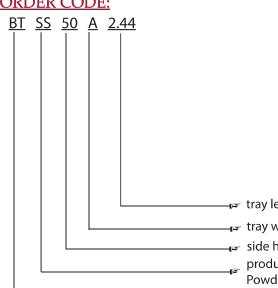
BS EN 10088-2-1 / 4301 AISI 304, 2B finish

Powder Coated:

BS EN 13438: 2005

Side Height (mm)	Width (mm)	Length (m)
50 & 100	100 150 200 250 300 400 450 500 600 700 800 900 1000	2.44

ORDER CODE:



*Tray Width	
A = 100 mm	H = 500 mm
B = 150 mm	I = 600 mm
C = 200 mm	J = 700 mm
D = 250 mm	K = 800 mm
E= 300 mm	L = 900 mm
F = 400 mm	M = 1000 mm
G = 450 mm	

-r tray length: 2.44m

-regree tray width *

r side height: 50mm or 100mm

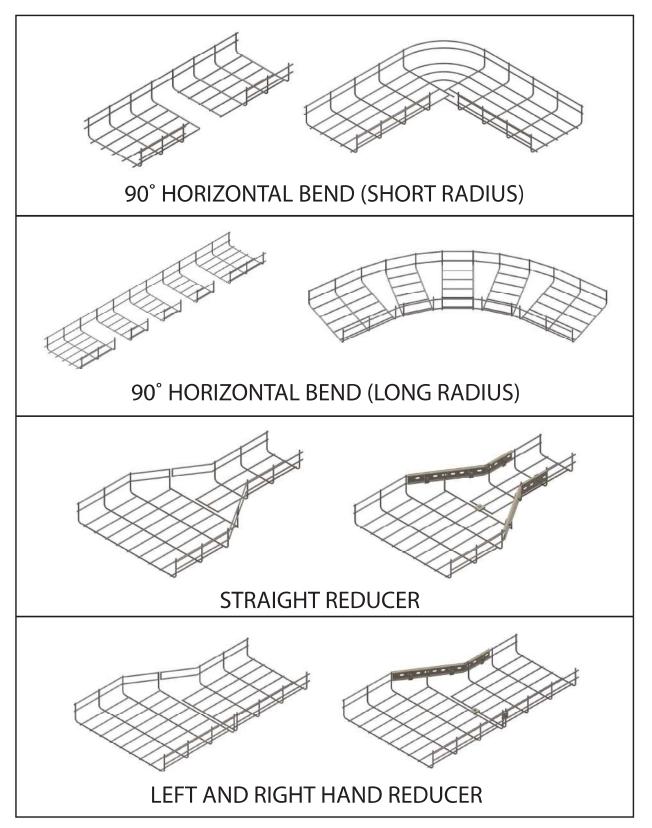
product finish: Hot Dip Galvanized (HDG), Stainless Steel (SS),

Powder Coated (PC),

■ product code: Basket Tray (BT)

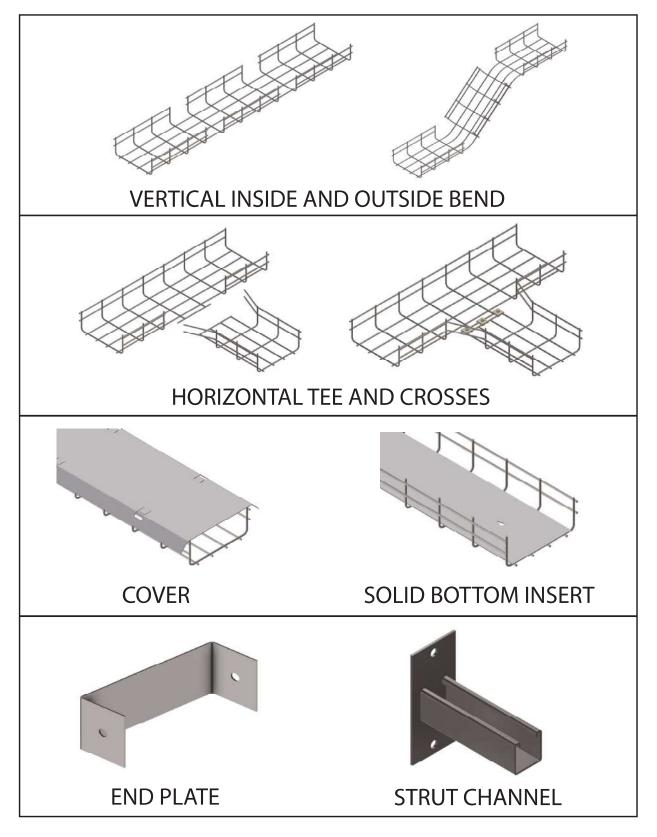


BASKET TRAY FITTINGS AND ACCESSORIES





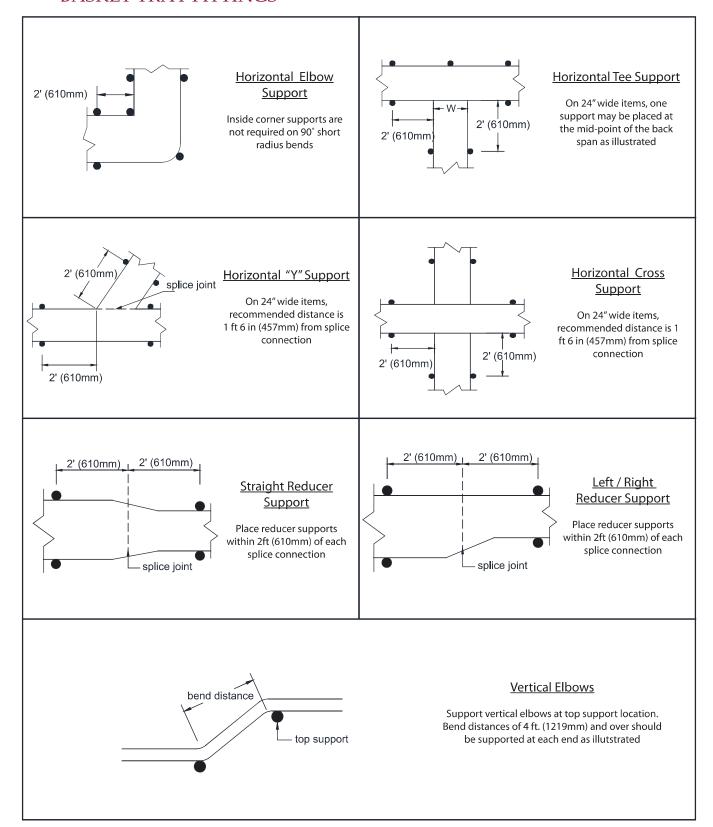
BASKET TRAY FITTINGS AND ACCESSORIES





BASKET TRAY

RECOMMENDED SUPPORT LOCATIONS FOR FABRICATED BASKET TRAY FITTINGS

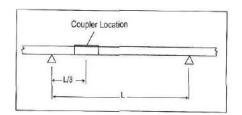




INSTALLATION

(a) Tray Connectors Location:

The connectors should not be located at the supporting point (high shear stresses area), the best location of connection is about (L/3) as shown in drawing.



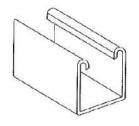
(a) Cable Trays Supporting System:

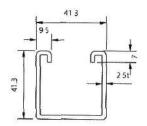
1 - Threaded Rod with Channels:

This is the most common supporting system; EXMET provides complete system of supporting:

Item:	C-Channel	Threaded Rod	Drop In Anchor
Sizes	41 x 41, thickness 2 or 2.5mm	M8	M8
Available	21 x 41, thickness 2 or 2.5mm	8mm diameter	
Material	Galv. Steel / Hot dip Galv.	Electro	Electro Galvanized
	Steel / Stainless Steel / Powder	Galvanized /	/ Stainless Steel
	Coated Steel	Stainless Steel	
Length	3M (standard)	3M (standard)	50mm
	(Other length can be arranged)	(Other length can	
		be arranged)	

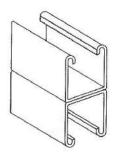
STRUT CHANNELS

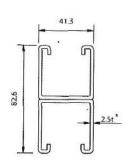




SIZES	41 X 41
	41 X 21

SINGLE TYPE (PLAIN / SLOTTED)





DOUBLE TYPE (PLAIN / SLOTTED)

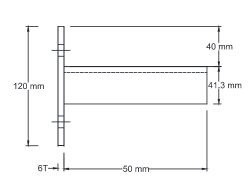


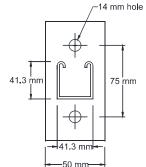
CHANNEL BRACKETS

Wall Mount



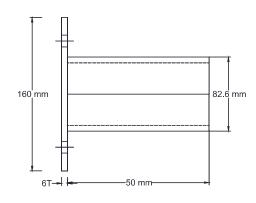
Single Channel Bracket

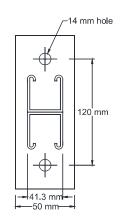






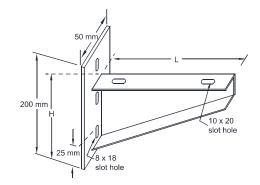
Double Channel Bracket







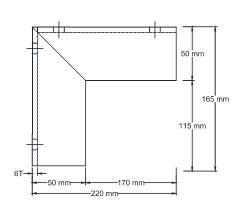
Cantilever Bracket



For Cable Tray Width	L	Н
(mm)	(mm)	(mm)
100	110	120
200	210	120
300	310	120
400	410	150
500	510	150
600	610	150



Angle Bracket



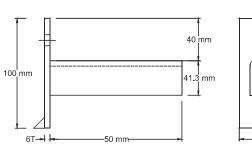


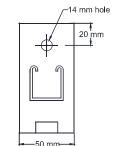
CHANNEL BRACKETS

Strut Support



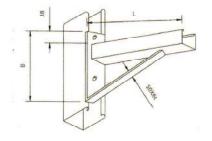
Adjustable Single Channel Bracket







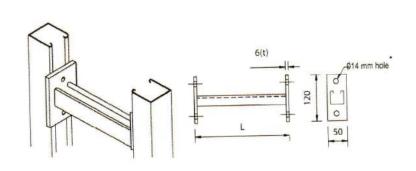
Reinforced Single Channel Bracket



	L	Н
RSCB-100	150	220
RSCB-200	200	220
RSCB-300	300	220
RSCB-400	450	250
RSCB-500	750	280
RSCB-600	900	280

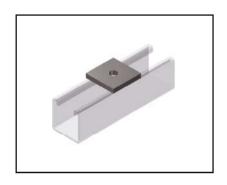


2 Plate Single Channel Bracket

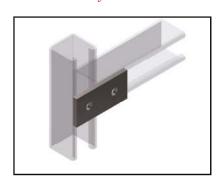




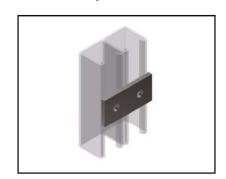
1-HOLE JOINT PLATE



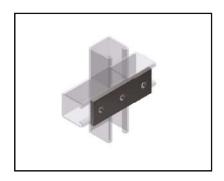
2-HOLE JOINT PLATE



2-HOLE JOINT PLATE



3-HOLE JOINT PLATE



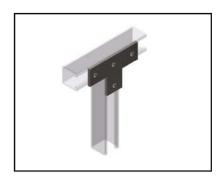
4-HOLE JOINT PLATE



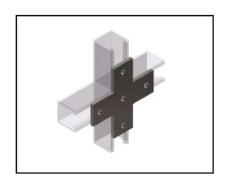
3-HOLE JOINT PLATE



4-HOLE TEE PLATE



5-HOLE CROSS PLATE



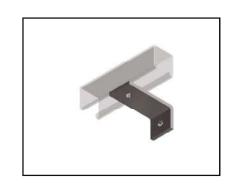
4-HOLE CORNER PLATE



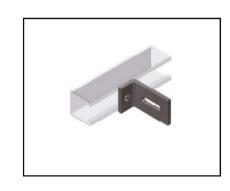
2-HOLE ANGLE FITTING



2-HOLE ANGLE FITTING



2-HOLE ANGLE PLATE

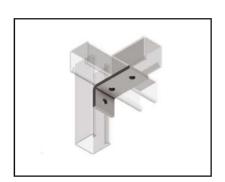




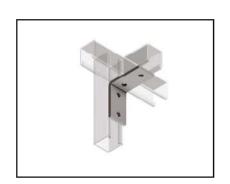
3-HOLE ANGLE FITTING



3-HOLE ANGLE FITTING



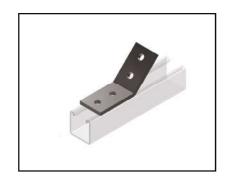
4-HOLE ANGLE FITTING



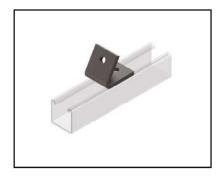
2-HOLE ANGLE FITTING



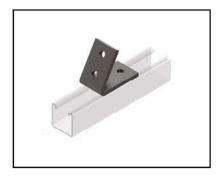
4-HOLE ANGLE FITTING



2-HOLE ANGLE FITTING



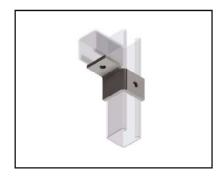
4-HOLE ANGLE FITTING



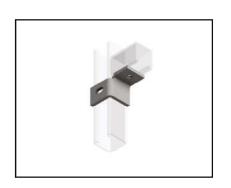
5-HOLE SINGLE WING FITTING



2-HOLE SINGLE WING FITTING



2-HOLE SINGLE WING FITTING



4-HOLE SINGLE WING FITTING





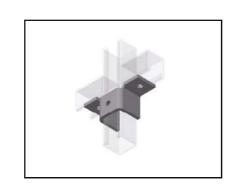
4-HOLE SINGLE WING FITTING



5-HOLE SINGLE WING FITTING



3-HOLE DOUBLE WING FITTING





3-HOLE DOUBLE WING FITTING 4-HOLE DOUBLE WING FITTING



6-HOLE DOUBLE WING FITTING



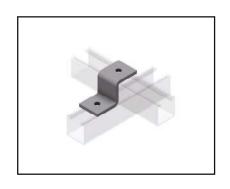
"U" SUPPORT (DOUBLE)



"U" SUPPORT (SINGLE)



2-HOLE Z - SUPPORT



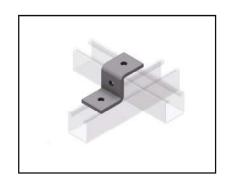
4-HOLE SHELF BRACKET



4-HOLE SHELF BRACKET



3-HOLE Z - SUPPORT

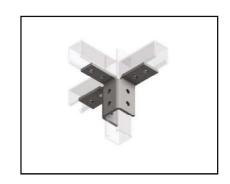




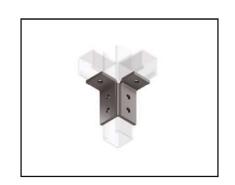
BRACE BRACKET



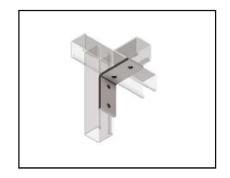
12-HOLE DOUBLE WING FITTING



6-HOLE DOUBLE WING FITTING



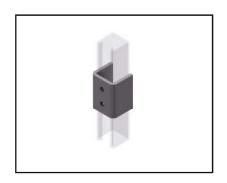
4-HOLE ANGLE FITTING



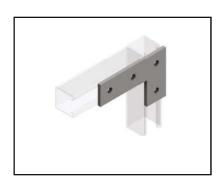
4-HOLE ANGLE FITTING



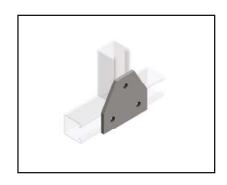
2-HOLE JOINT U-PLATE



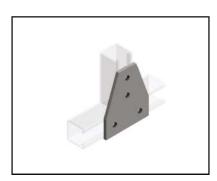
4-HOLE ANGLE FITTING



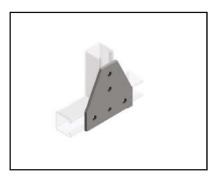
3-HOLE TEE PLATE



4-HOLE TEE PLATE



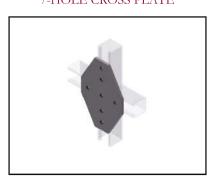
5-HOLE TEE PLATE



6-HOLE CROSS PLATE

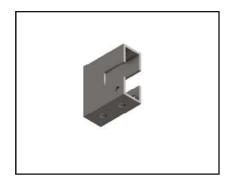


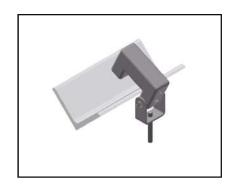
7-HOLE CROSS PLATE

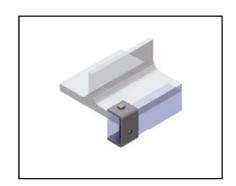


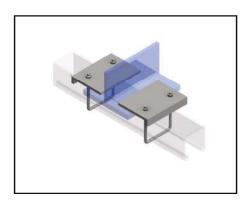


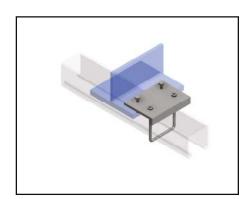
BEAM CLAMP

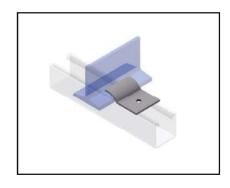


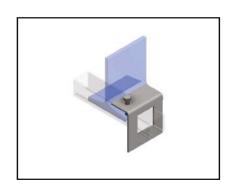


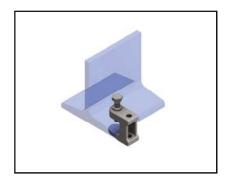










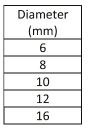




CHANNEL SPRING NUT

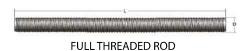


CHANNEL NUT



19	
4 1 3	
3	

THREADED ROD





BOTH ENDS THREADED ROD

Diameter	Length	Grade
(mm)	(m)	
6	2 & 3	ASTM A
8		325
10		
12		
16		

THREADED ROD COUPLING



HEX HEAD BOLT

PAN HEAD **MACHINE SCREWS**



GROOVED HEX-HEAD BOLT



TAPERED HEX-HEAD **BOLT**













SQUARE NUT



HEXAGONAL NUT



FLAT WASHER

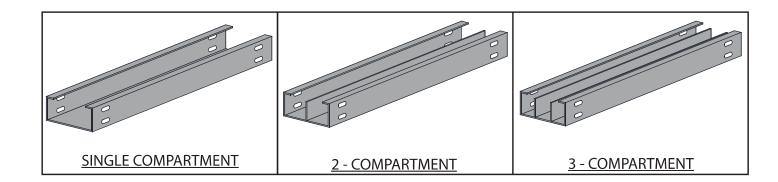


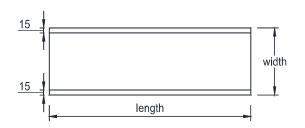
SPRING WASHER



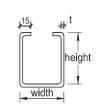


CABLE TRUNKING RUNS









SPECIFICATIONS:

CABLE TRUNKING

BS 4678: 1971 - Cable Trunking

Materials Used:

PRE-GALVANIZED STEEL

ASTM A 653 - 94 LFQ, G90 (equivalent to ASTM A527 G90)

BS EN 10346 - DX 51D +Z275 (formerly BS EN 10327 and BS EN 10326, Z2, zinc coating 275 gm/m²)

HOT-DIP GALVANIZED (after fabrication)

ASTM A 123, ASTM A 153

BS EN ISO 1461: 2009 (formerly BS 729: 1971), zinc coating not less than 335 gm/m²

STAINLESS STEEL

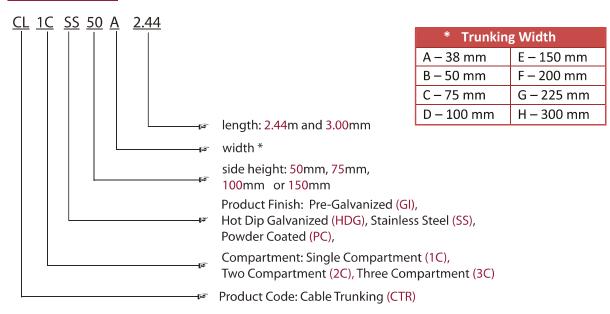
AISI 304, 2-B finish (other grades such as 316-L can be arranged)

POWDER COATING

BS EN 13438:2005 - Paints and Varnishes - Powder Organic Coating (formerly BS 6497: 1984)



ORDER CODE:



SIZES AVAILABLE

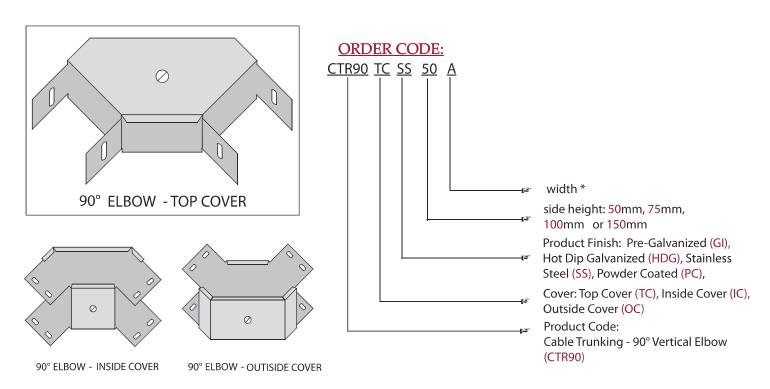
Trunking External Dimensions (w x h) (mm)	Minimum Nominal Thickness of Body with return Flange (mm)	Minimum Nominal Thickness of Body Without Return Flange (mm)	Minimum Nominal Thickness of Cover (mm)	Length (m)
38 x 38	1.0	1.0	1.0	
50 x 38	1.0	1.0	1.0	
50 x 50	1.0	1.0	1.0	
75 x 50	1.2	1.2	1.2	
75 x 75	1.2	1.2	1.2	
100 x 50	1.2	1.2	1.2	
100 x 75	1.2	1.2	1.2	
100 x 100	1.2	1.2	1.2	
150 x 50	1.2	1.4	1.2	
150 x 75	1.2	1.4	1.2	
150 x 100	1.2	1.4	1.2	
150 x 150	1.4	1.6	1.2	2.44 and 3.0
200 x 100	1.6	-	1.4	
225 x 50	1.6	-	1.4	
225 x 75	1.6	-	1.4	
225 x 100	1.6	-	1.4	
225 x 150	1.6	-	1.4	
225 x 225	1.6	-	1.4	
300 x 50	1.6	-	1.4	
300 x 75	1.6	-	1.4	
300 x 100	1.6	-	1.4	
300 x 150	1.6	-	1.4	
300 x 300	2.0	-	1.6	

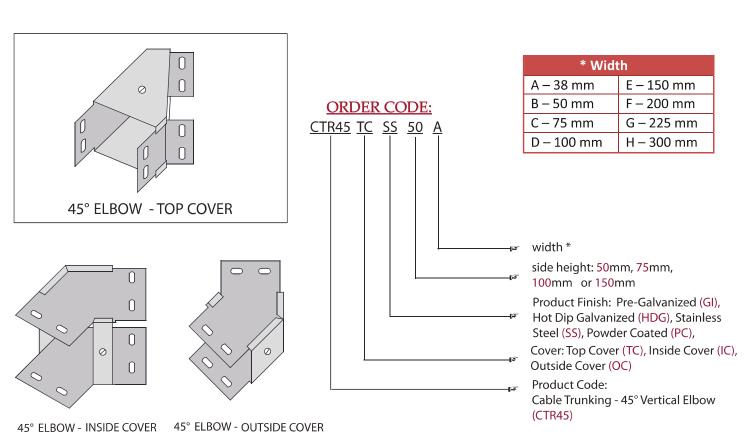
Table 1 - Sizes, body and cover thickness and preferred lengths as per BS 4678-1:1971

^{*} Other sizes can be arranged



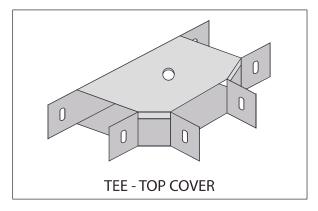
CABLE TRUNKING FITTINGS

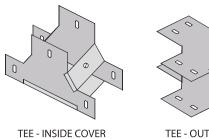






CABLE TRUNKING FITTINGS





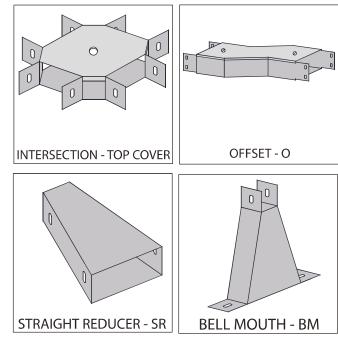
TEE - OUTISIDE COVER

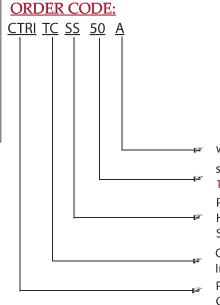
ORDER CODE: CTRT TC SS 50 A width * side height: 50mm, 75mm, 100mm or 150mm Product Finish: Pre-Galvanized (GI), Hot Dip Galvanized (HDG), Stainless Steel (SS), Powder Coated (PC), Cover: Top Cover (TC), Inside Cover (IC), Outside Cover (OC)

* Width		
A – 38 mm	E – 150 mm	
B – 50 mm	F – 200 mm	
C – 75 mm	G – 225 mm	
D – 100 mm	H – 300 mm	

Cable Trunking - Tee (CTRT)

Product Code:





width * side height: 50mm, 75mm,

100mm or 150mm

Product Finish: Pre-Galvanized (GI), Hot Dip Galvanized (HDG), Stainless Steel (SS), Powder Coated (PC),

Cover: Top Cover (TC),

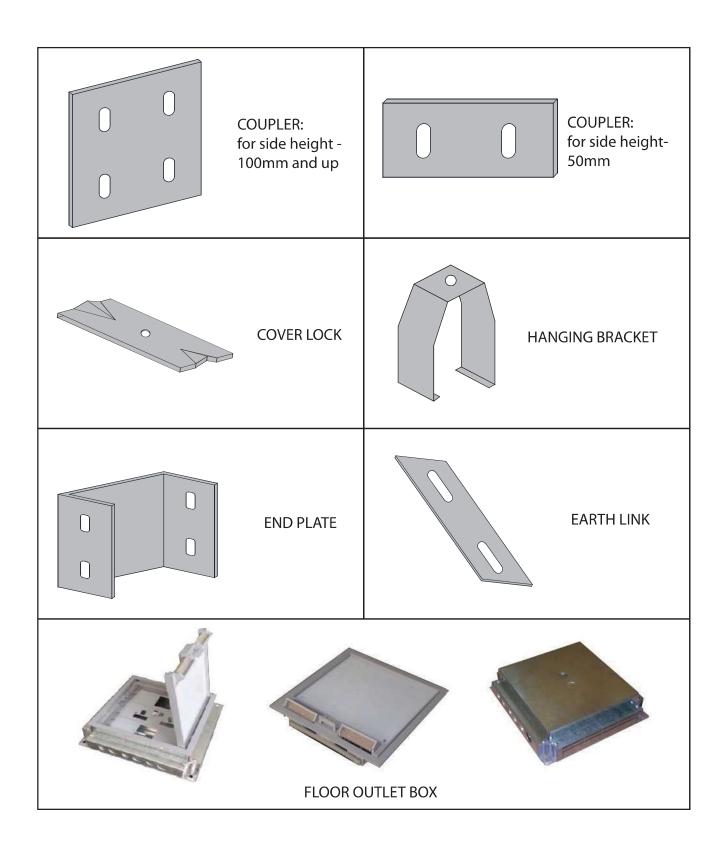
Inside Cover (IC), Outside Cover (OC)

Product Code:

Cable Trunking - Intersection (CTRI)



CABLE TRUNKING ACCESSORIES





Expanded Metal Manufacturing Co.

Qatar: Telephone No. +974 44603826 Fax No. +974 44601724 email: qatarsales@exmetco.com

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Kuwait: +965 25711363

email: kuwaitsales@exmetco.com

Website: www.exmetco.com